

- ( ) Preliminary Specifications
- ( V ) Final Specifications

<b>Module</b>	10.4 Inch Color TFT-LCD
<b>Model Name</b>	TEC104034600

<b>Customer</b>	<b>Date</b>
<b>Checked &amp; Approved by</b>	

<b>Approved by</b>	<b>Date</b>
<u>Shawn Huang</u>	<u>2015/12/3</u>
<b>Prepared by</b>	
General Display Business Division	

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**Record of Revision**

<b>Version</b>	<b>Date</b>	<b>Page</b>	<b>Old description</b>	<b>New Description</b>
Final Spec	2015/12/3	All	First Edition For Customer	All

## 1. Operating Precautions

- 1) Since front polarizer is easily damaged, please be cautious and not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or soft cloth.
- 5) Since the panel is made of glass, it may be broken or cracked if dropped or bumped on hard surface.
- 6) To avoid ESD (Electro Static Discharge) damage, be sure to ground yourself before handling TFT-LCD Module.
- 7) Do not open nor modify the module assembly.
- 8) Do not press the reflector sheet at the back of the module to any direction.
- 9) In case if a module has to be put back into the packing container slot after it was taken out from the container, do not press the center of the LED light bar edge. Instead, press at the far ends of the LED light bar edge softly. Otherwise the TFT Module may be damaged.
- 10) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) TFT-LCD Module is not allowed to be twisted & bent even force is added on module in a very short time. Please design your display product well to avoid external force applying to module by end-user directly.
- 12) Small amount of materials without flammability grade are used in the TFT-LCD module. The TFT-LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 13) Severe temperature condition may result in different luminance, response time and lamp ignition voltage.
- 14) Continuous operating TFT-LCD display under low temperature environment may accelerate lamp exhaustion and reduce luminance dramatically.
- 15) The data on this specification sheet is applicable when LCD module is placed in landscape position.
- 16) Continuous displaying fixed pattern may induce image sticking. It's recommended to use screen saver or shuffle content periodically if fixed pattern is displayed on the screen.

## 2. General Description

This specification applies to the Color Active Matrix Liquid Crystal Display TEC104034600 composed of a TFT-LCD display, a driver and power supply circuit, and a LED backlight system.

The screen format is intended to support SVGA (800(H) x 600(V)) screen and 16.2M (RGB 8-bits) or 262k colors (RGB 6-bits).

LED driving board for backlight unit is included in TEC104034600 and the LED unit is replaceable.

All input signals are LVDS interface and compatible with TEC104034600.

TEC104034600 designed with wide viewing angle; wide temperature and long life LED backlight is well suited for industrial applications.

TEC104034600 is a RoHS product.

### 2.1 Display Characteristics

The following items are characteristics summary on the table under 25 °C condition:

Items	Unit	Specifications
Screen Diagonal	[inch]	10.4
Active Area	[mm]	211.2 (H) x 158.4 (V)
Pixels H x V		800 x 3(RGB) x 600
Pixel Pitch	[mm]	0.264 x 0.264
Pixel Arrangement		R.G.B. Vertical Stripe
Display Mode		TN, Normally White
Nominal Input Voltage VDD	[Volt]	3.3 (typ.)
Typical Power Consumption	[Watt]	8.57W (Max.) All black pattern
Weight	[Grams]	365(Typ.)
Physical Size	[mm]	243.0(H) x 184.0(V) x 6.5(D)(Typ.)
Electrical Interface		1 channel LVDS
Surface Treatment		Anti-glare, Hardness 3H
Support Color		16.2M / 262K colors
Temperature Range		
Operating	[°C]	-30 to +80
Storage (Non-Operating)	[°C]	-30 to +80
RoHS Compliance		RoHS Compliance

## 2.2 Optical Characteristics

The optical characteristics are measured under stable conditions at 25°C (Room Temperature):

Item	Unit	Conditions	Min.	Typ.	Max.	Remark
White Luminance	[cd/m <sup>2</sup> ]		900	1000	-	1
Uniformity	%	5 Points	65	75	-	2,3
Contrast Ratio			500	700	-	4
Response Time	[msec]	Rising	-	10	20	5
	[msec]	Falling	-	5	15	
	[msec]	Raising + Falling	-	15	35	
Viewing Angle	[degree]	Horizontal (Right) CR = 10 (Left)	70	80	-	6
	[degree]		70	80	-	
	[degree]	Vertical (Upper) CR = 10 (Lower)	50	60	-	
Color / Chromaticity Coordinates (CIE 1931)		Red x	0.543	0.593	0.643	
		Red y	0.285	0.335	0.385	
		Green x	0.29	0.34	0.39	
		Green y	0.541	0.591	0.641	
		Blue x	0.102	0.152	0.202	
		Blue y	0.062	0.112	0.162	
		White x	0.26	0.31	0.36	
		White y	0.28	0.33	0.38	
Color Gamut	%			50	-	

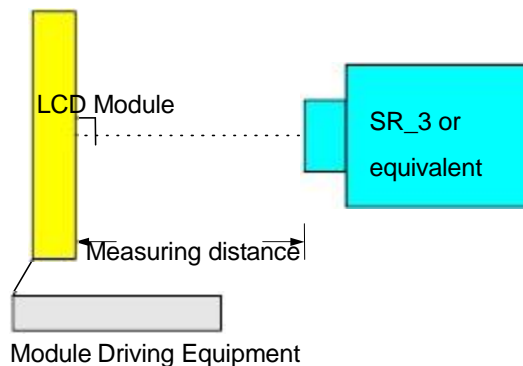
Note 1: Measurement method

Equipment Pattern Generator, Power Supply, Digital Voltmeter, Luminance meter (SR\_3 or equivalent)

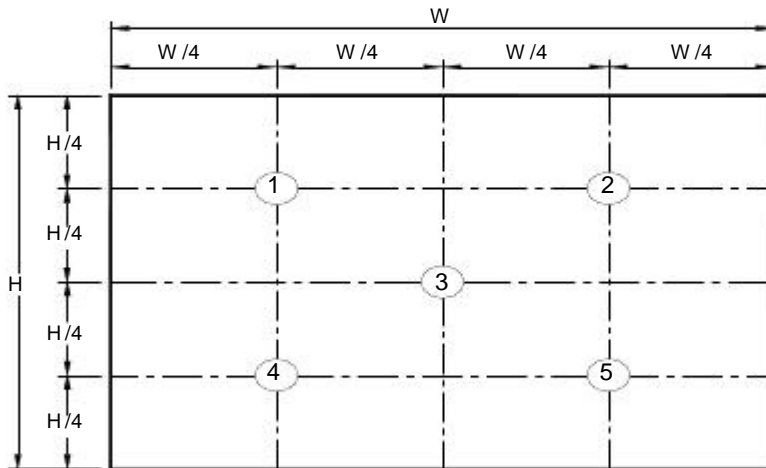
Aperture 1° with 50cm viewing distance

Test Point Center

Environment < 1 lux



Note 2: Definition of 5 points position (Display active area: 211.2mm (H) x 158.4mm (V))



Note 3: The luminance uniformity of 5 points is defined by dividing the minimum luminance values by the maximum test point luminance

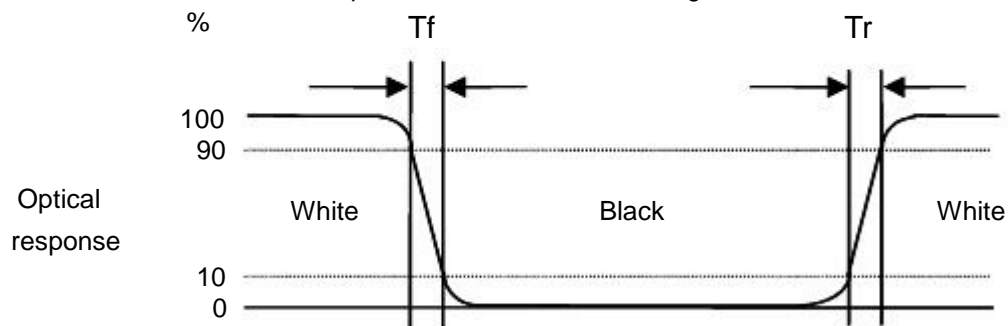
$$\delta_{w9} = \frac{\text{Minimum Brightness of five points}}{\text{Maximum Brightness of five points}}$$

Note 4: Definition of contrast ratio (CR):

$$\text{Contrast ratio (CR)} = \frac{\text{Brightness on the "White" state}}{\text{Brightness on the "Black" state}}$$

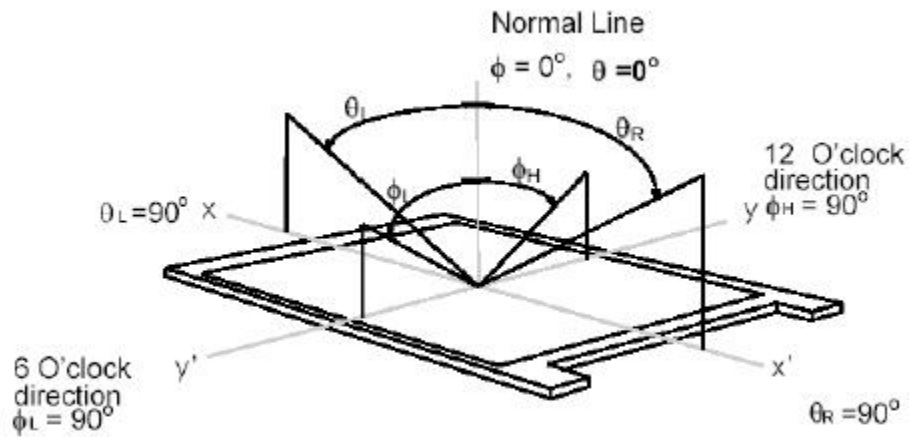
Note 5: Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "White" to "Black" (falling time) and from "Black" to "White" (rising time), respectively. The response time interval is between 10% and 90% of amplitudes. Please refer to the figure as below.



**Note 6: Definition of viewing angle**

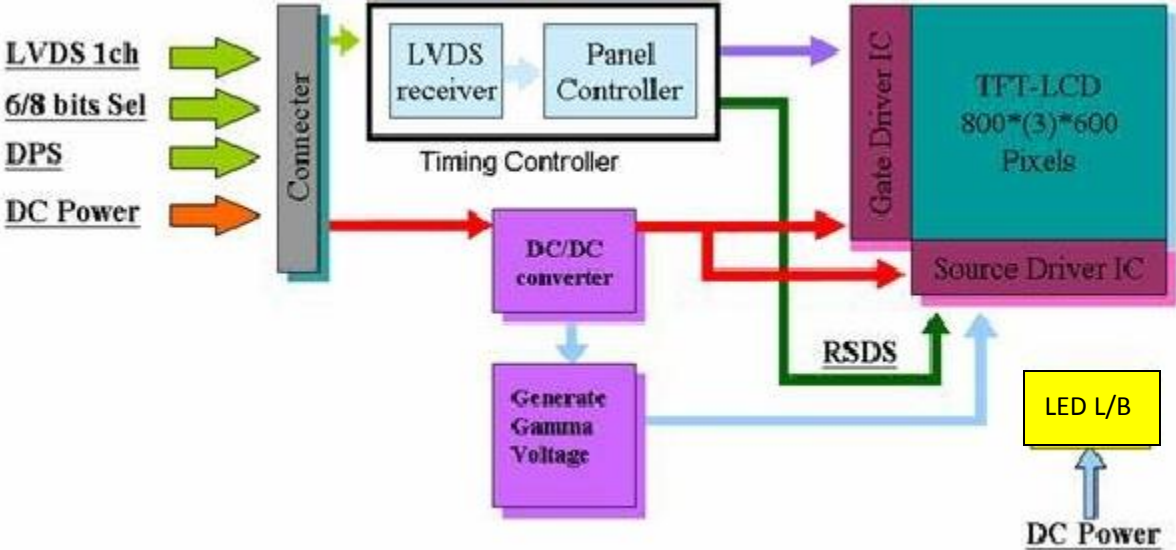
Viewing angle is the measurement of contrast ratio  $\geq 10$ , at the screen center, over a  $180^\circ$  horizontal and  $180^\circ$  vertical range (off-normal viewing angles). The  $180^\circ$  viewing angle range is broken down as below:  $90^\circ$  ( $\theta$ ) horizontal left and right, and  $90^\circ$  ( $\Phi$ ) vertical high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated to its center to develop the desired measurement viewing angle.





### 3. Functional Block Diagram

The following diagram shows the functional block of the 10.4 inch color TFT/LCD module:



## 4. Absolute Maximum Ratings

### 4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit
Logic/LCD Drive Voltage	Vin	-0.3	+4.0	[Volt]

### 4.2 Absolute Ratings of Environment

Item	Symbol	Min	Max	Unit
Operating Temperature	TOP	-30	+80	[°C]
Storage Temperature	TST	-30	+80	[°C]

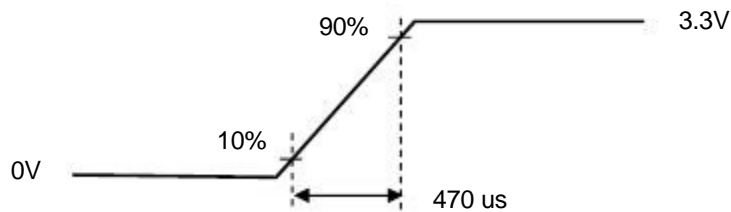
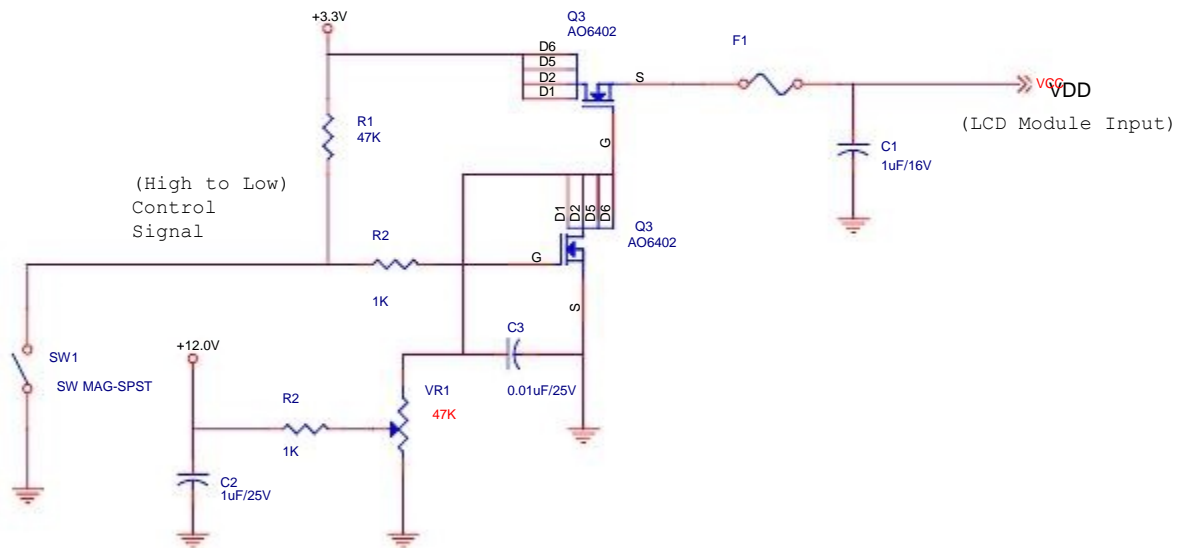
## 5. Electrical Characteristics

### 5.1 TFT LCD Module

#### 5.1.1 Power Specification

Symbol	Parameter	Min	Typ	Max	Units	Remark
VDD	Logic/LCD Input Voltage	3.0	3.3	3.6	[Volt]	
I <sub>VDD</sub>	LCD Input Current	-	320	-	[mA]	VDD=3.3V at 60 HZ, all Black Pattern
P <sub>VDD</sub>	LCD Power consumption	-	-	1.5	[Watt]	VDD=3.3V at 60 HZ, all Black Pattern
I <sub>rush LCD</sub>	LCD Inrush Current	-	1.06	-	[A]	Note 1; VDD=3.3V Black Pattern, Rising time=470us
VDD <sub>rp</sub>	Allowable Logic/LCD				p-p [mV]	VDD=3.3V at 60 HZ, all Black Pattern

Note 1: Measurement condition:



VDD rising time

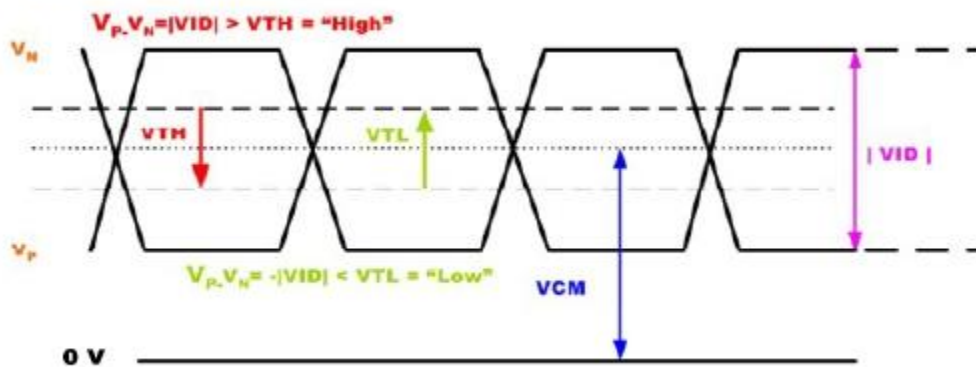
## 5.1.2 Signal Electrical Characteristics

Input signals shall be low or Hi-Z state when VDD is off.

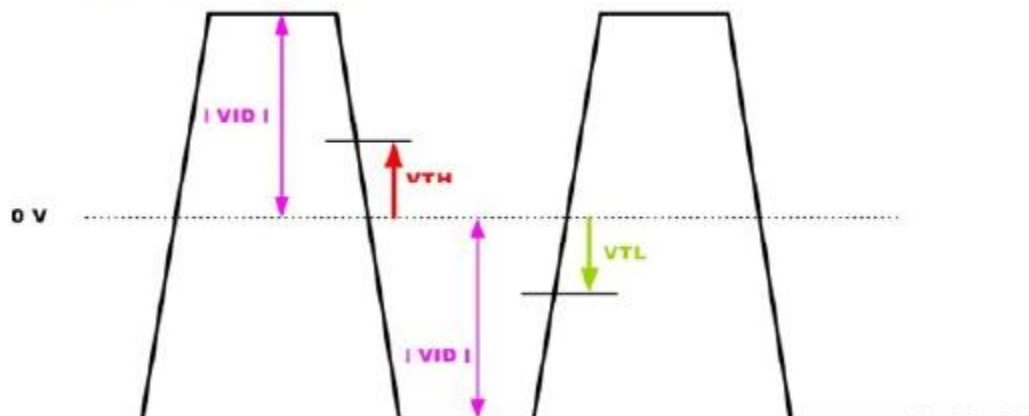
Symbol	Item	Min.	Typ.	Max.	Unit	Remark
VTH	Differential Input High Threshold	-	-	100	[mV]	VCM=1.2V
VTL	Differential Input Low Threshold	100	-	-	[mV]	VCM=1.2V
VID	Input Differential Voltage	100	400	600	[mV]	
VICM	Differential Input Common Mode Voltage	1.125	1.25	1.375	[V]	VTH/VTL=±100mV

Note: LVDS Signal Waveform.

### Single-end Signal



### Differential Signal



## 5.2 Backlight Unit

### 5.2.1 Parameter guideline for LED backlight

Following characteristics are measured under a stable condition using a inverter at 25°C. (Room Temperature):

Symbol	Parameter	Min.	Typ.	Max.	Unit	Note
$I_{R_{LB}}$	LED L/B Operation Current	--	260	--	[mA]	Operating with fixed driving current
$V_{LB}$	Light Bar Operation Voltage (for reference)	--	--	27.2	[Volt]	
$P_{BLU}$	BLU Power consumption (for reference)	--	--	7.07	[Watt]	
$LT_{LED}$	LED life Time	30000	--	--	[Hour]	

Note 1:  $T_a$  means ambient temperature of TFT-LCD module.

Note 2:  $V_{CC}$ ,  $I_{VCC}$ ,  $I_{rush\ LED}$ ,  $P_{VCC}$  are defined for LED backlight.(100% duty of PWM dimming)

Note 3:  $I_F$ ,  $V_F$  are defined for one channel LED. There are two LED channel in back light unit.

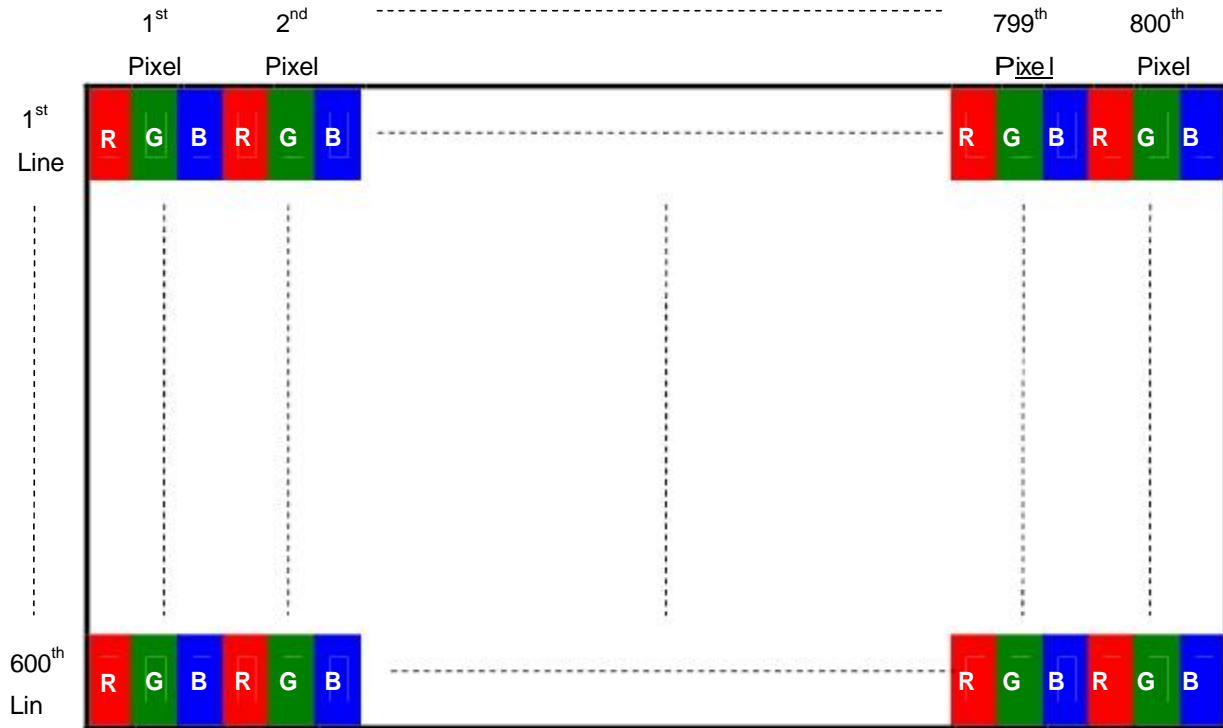
Note 4: If TEC104034600 module is driven by high current or at high ambient temperature & humidity condition. The operating life will be reduced.

Note 5: Operating life means brightness goes down to 50% initial brightness. Minimum operating life time is estimated data.

## 6. Signal Characteristics

### 6.1 Pixel Format Image

Following figure shows the relationship between input signal and LCD pixel format.



### 6.2 Scanning Direction

The following figures show the image seen from the front view. The arrow indicates the direction of scan.

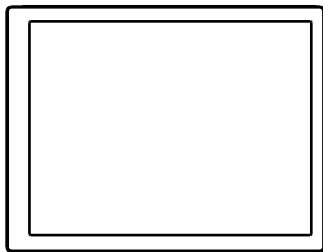


Fig. 1 Normal scan (Pin4, DPS = Low or NC)

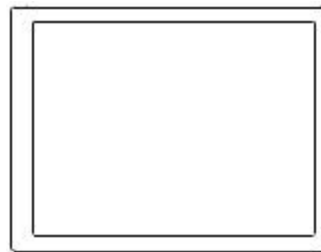


Fig. 2 Reverse scan (Pin4, DPS = High)

### 6.3 TFT-LCD Interface Signal Description

The module using a LVDS receiver embaded in TEC's ASIC. LVDS is a differential signal technology for LCD interface and a high-speed data transfer device.

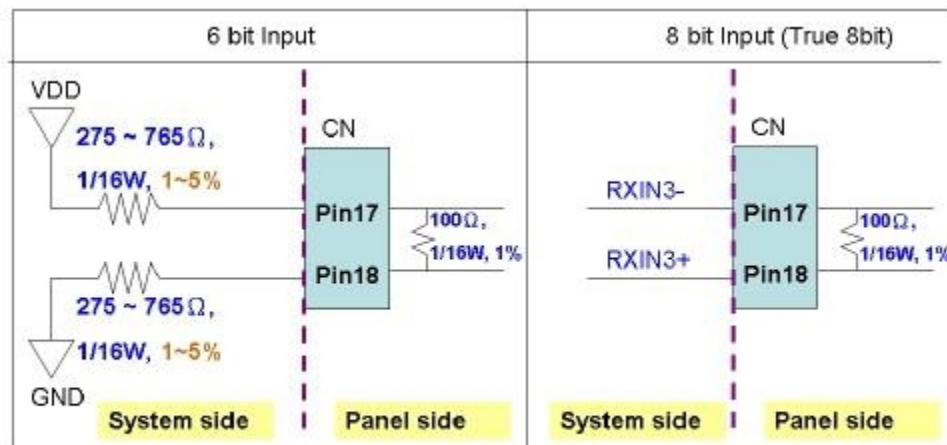
Input Signal Interface		
Pin No.	Symbol	Description
1	VDD	Power Supply, 3.3V (typical)
2	VDD	Power Supply, 3.3V (typical)
3	GND	Ground
4	DPS	Reverse Scan Function [H: Enable; L/NC: Disable]
5	RxIN0-	LVDS receiver signal channel 0
6	RxIN0+	LVDS Differential Data Input (R0, R1, R2, R3, R4, R5, G0)
7	GND	Ground
8	RxIN1-	LVDS receiver signal channel 1
9	RxIN1+	LVDS Differential Data Input (G1, G2, G3, G4, G5, B0, B1)
10	GND	Ground
11	RxIN2-	LVDS receiver signal channel 2
12	RxIN2+	LVDS Differential Data Input (B2, B3, B4, B5, DE)
13	GND	Ground
14	RxCLKIN-	LVDS receiver signal clock
15	RxCLKIN+	
16	GND	Ground
17	RxIN3-	LVDS receiver signal channel 3
18	RxIN3+	LVDS Differential Data Input (R6, R7, G6, G7, B6, B7, RSV) pin17=VDD&pin 18=GND for 6bit LVDS Input <small>Note4</small>
19	RSV	Reserved for TEC internal test. Please treat it as NC.
20	SEL68	6/8bits LVDS data input selection [H: 8bits L/NC: 6bit]

Note 1: Input Signals shall be in low status when VDD is off.

Note 2: High stands for "3.3V", Low stands for "0V", NC stands for "No Connection".

Note 3: RSV stands for "Reserved".

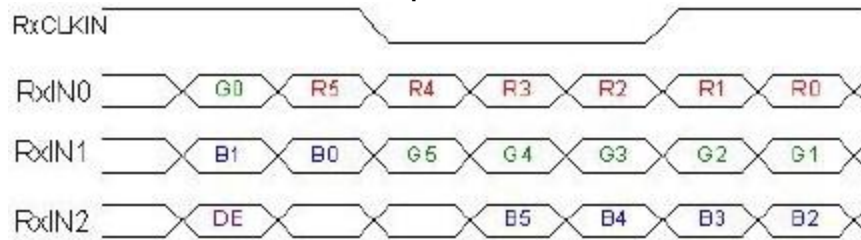
Note 4:



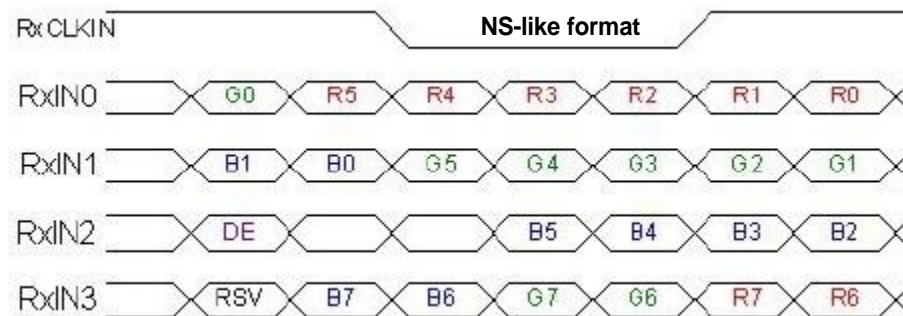
## 6.4 The Input Data Format

### 6.4.1 SEL68

SEL68 = "Low" or "NC" for 6 bits LVDS Input



SEL68 = "High" for 8 bits LVDS Input



**Note1:** Please follow PSWG.

**Note2:** R/G/B data 7:MSB, R/G/B data 0:LSB

Signal Name	Description	Remark
R7	Red Data 7	Red-pixel Data
R6	Red Data 6	
R5	Red Data 5	For 8Bits LVDS input
R4	Red Data 4	MSB: R7 ; LSB: R0
R3	Red Data 3	
R2	Red Data 2	For 6Bits LVDS input
R1	Red Data 1	MSB: R5 ; LSB: R0
R0	Red Data 0	
G7	Green Data 7	Green-pixel Data
G6	Green Data 6	
G5	Green Data 5	For 8Bits LVDS input
G4	Green Data 4	MSB: G7 ; LSB: G0
G3	Green Data 3	
G2	Green Data 2	For 6Bits LVDS input
G1	Green Data 1	MSB: G5 ; LSB: G0
G0	Green Data 0	
B7	Blue Data 7	Blue-pixel Data
B6	Blue Data 6	
B5	Blue Data 5	For 8Bits LVDS input
B4	Blue Data 4	MSB: B7 ; LSB: B0
B3	Blue Data 3	
B2	Blue Data 2	For 6Bits LVDS input
B1	Blue Data 1	MSB: B5 ; LSB: B0
B0	Blue Data 0	
RxCLKIN	LVDS Data Clock	
DE	Data Enable Signal	When the signal is high, the pixel data shall be valid to be displayed.

Note: Output signals from any system shall be low or Hi-Z state when VDD is off.



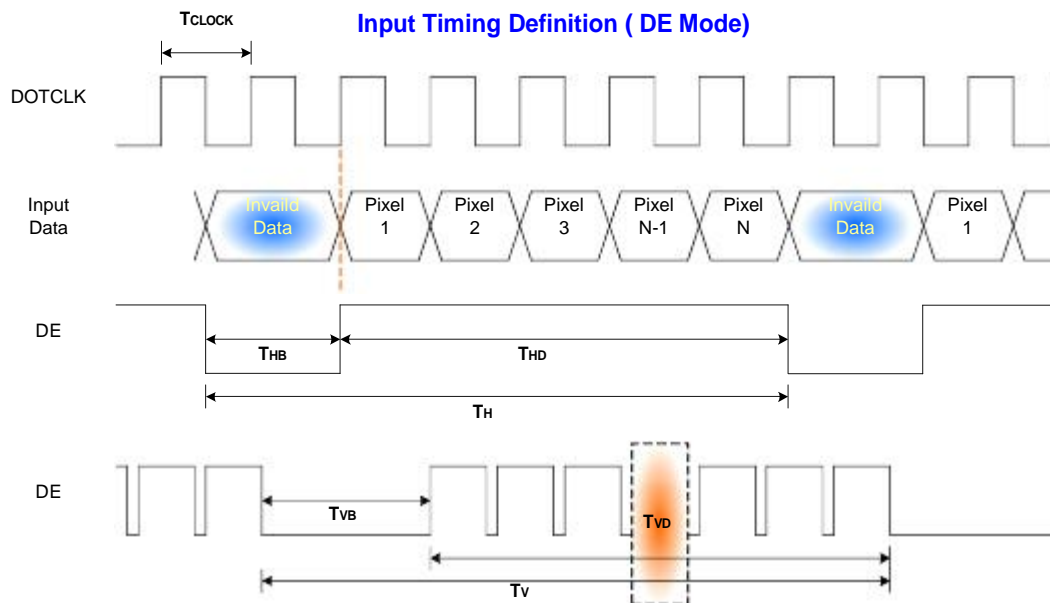
## 6.5 TFT-LCD Interface Timing

### 6.5.1 Timing Characteristics

Signal		Symbol	Min.	Typ.	Max.	Unit
Clock Frequency		$1/T_{\text{Clock}}$	30	40	50	MHz
Vertical Section	Period	$T_V$	608	628	1024	$T_{\text{Line}}$
	Active	$T_{VD}$	--	600	--	
	Blanking	$T_{VB}$	8	28	424	
Horizontal Section	Period	$T_H$	960	1056	1060	$T_{\text{Clock}}$
	Active	$T_{HD}$	--	800	--	
	Blanking	$T_{HB}$	160	256	260	
Frame Rate		F	50	60	75	Hz

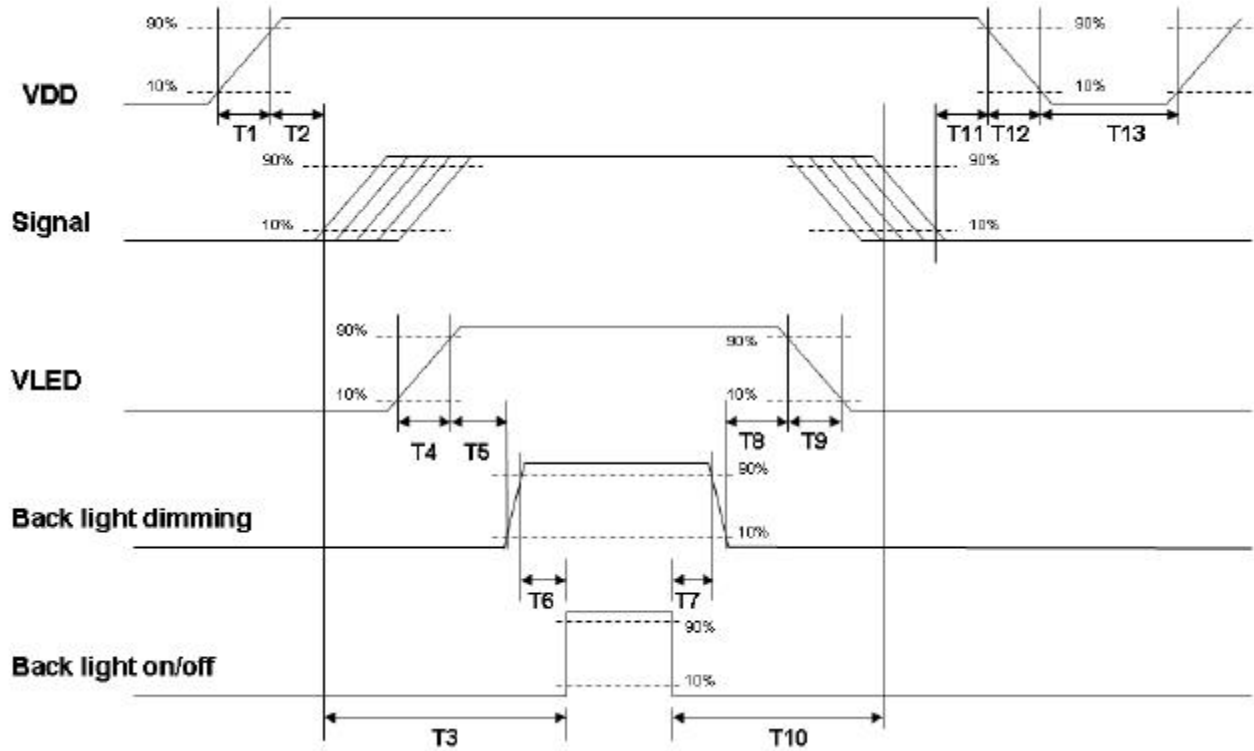
Note : DE mode.

### 6.5.2 Input Timing Diagram



## 6.6 Power ON/OFF Sequence

VDD power and lamp on/off sequence is as below. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.



**Power ON/OFF sequence timing**

Parameter	Value			Units
	Min.	Typ.	Max.	
T1	0.5	-	10	[ms]
T2	30	40	50	[ms]
T3	200	--	--	[ms]
T4	0.5	--	10	[ms]
T5	10	-	-	[ms]
T6	10	-	-	[ms]
T7	0	-	-	[ms]
T8	10	-	-	[ms]
T9	--	--	10	[ms]
T10	110	--	--	[ms]
T11	0	16	50	[ms]
T12	-	-	10	[ms]
T13	1000	-	-	[ms]

The above on/off sequence should be applied to avoid abnormal function in the display. Please make sure to turn off the power when you plug the cable into the input connector or pull the cable out of the connector.

## 7. Connector & Pin Assignment

Physical interface is described as for the connector on module. These connectors are capable of accommodating the following signals and will be following components.

### 7.1 TFT-LCD Signal (CN1): LVDS Connector

Connector Name / Designation	Signal Connector
Manufacturer	STM or compatible
Connector Model Number	MSB24013P20HA or compatible
Adaptable Plug	P24013P20 or compatible

Pin No.	Symbol	Pin No.	Symbol
1	VDD	2	VDD
3	GND	4	DPS
5	RxIN0-	6	RxIN0+
7	GND	8	RxIN1-
9	RxIN1+	10	GND
11	RxIN2-	12	RxIN2+
13	GND	14	RxCKIN-
15	RxCKIN+	16	GND
17	RxIN3-	18	RxIN3+
19	RSV	20	SEL68

### 7.2 LED Backlight Unit (CN2): Light bar Connector

Connector Name / Designation	Lamp Connector
Manufacturer	JST or compatible
Connector Model Number	PHR-2P or compatible
Mating Model Number	SPH-002T- or compatible

Pin No.	symbol	description	Color
Pin1	VCC	LED anode	Red
Pin2	GND	LED cathode	Black

## 8. Reliability Test Criteria

Items	Required Condition	Note
Temperature Humidity Bias	40°C, 90%RH, 300 hours	
High Temperature Operation	80°C, 300 hours	
Low Temperature Operation	-30°C, 300 hours	
Hot Storage	80°C, 300 hours	
Cold Storage	-30°C, 300 hours	
Thermal Shock Test	-20°C/ 30 min, 60°C/ 30 min, 100cycles, 40°C minimum ramp rate	
Hot Start Test	80°C/ 1Hr min. power on/off per 5 minutes, 5 times	
Cold Start Test	-30°C/ 1Hr min. power on/off per 5 minutes, 5 times	
Shock Test (Non-Operating)	50G, 20ms, Half-sine wave, ( ±X, ±Y, ±Z)	
Vibration Test (Non-Operating)	1.5G, (10~200Hz, Sine wave) 30 mins/axis, 3 direction (X, Y, Z)	
On/off test	On/10 sec, Off/10 sec, 30,000 cycles	
ESD	Contact Discharge: ± 8KV, 150pF(330Ω ) 1sec, 8 points, 25 times/ point Air Discharge: ± 15KV, 150pF(330Ω ) 1sec, 8 points, 25 times/ point	Note 1
EMI	30-230 MHz, limit 40 dBu V/m, 230-1000 MHz, limit 47 dBu V/m	

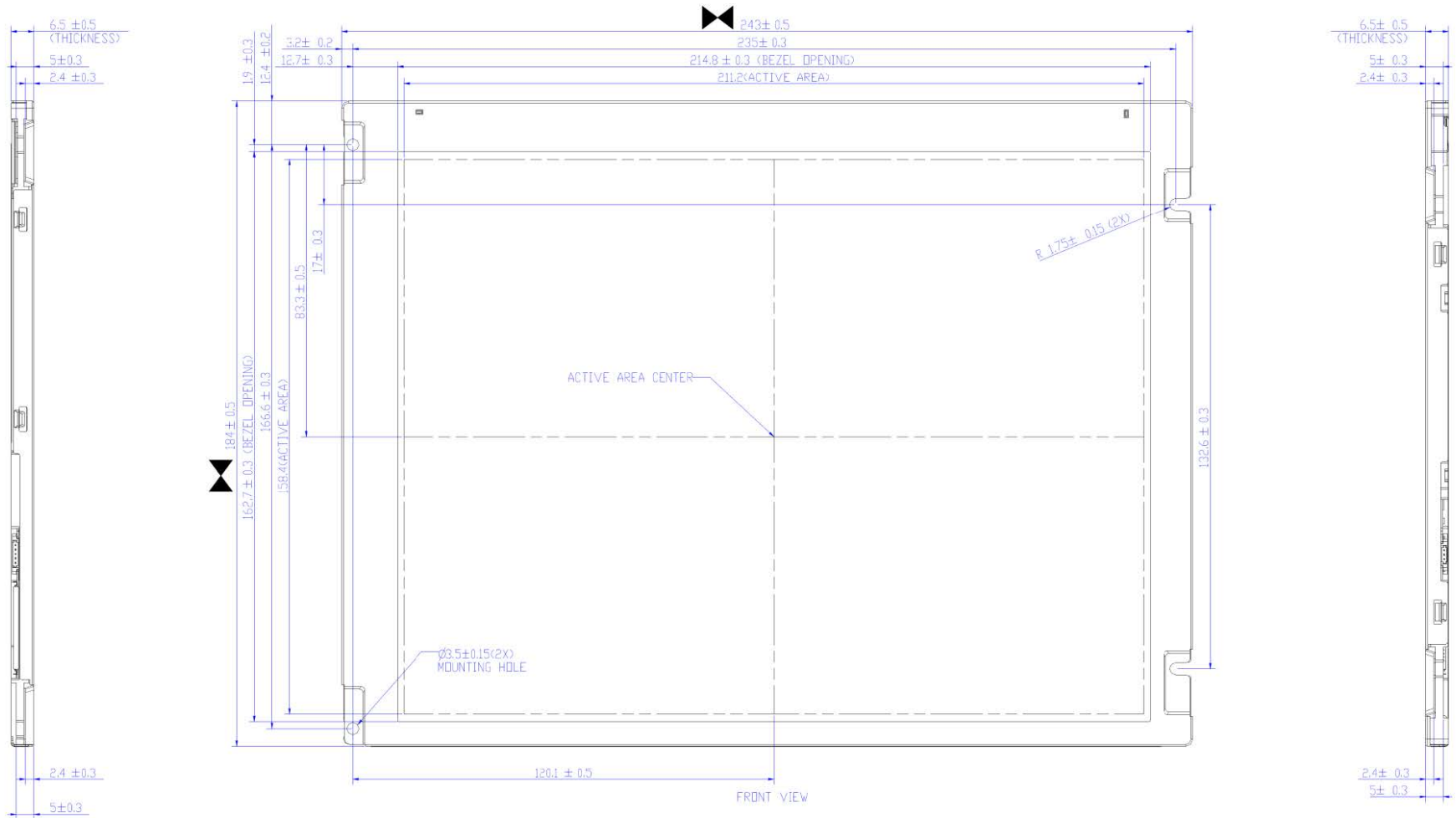
Note1: According to EN61000-4-2, ESD class B: Some performance degradation allowed. No data lost  
Self-recoverable. No hardware failures.

Note2:

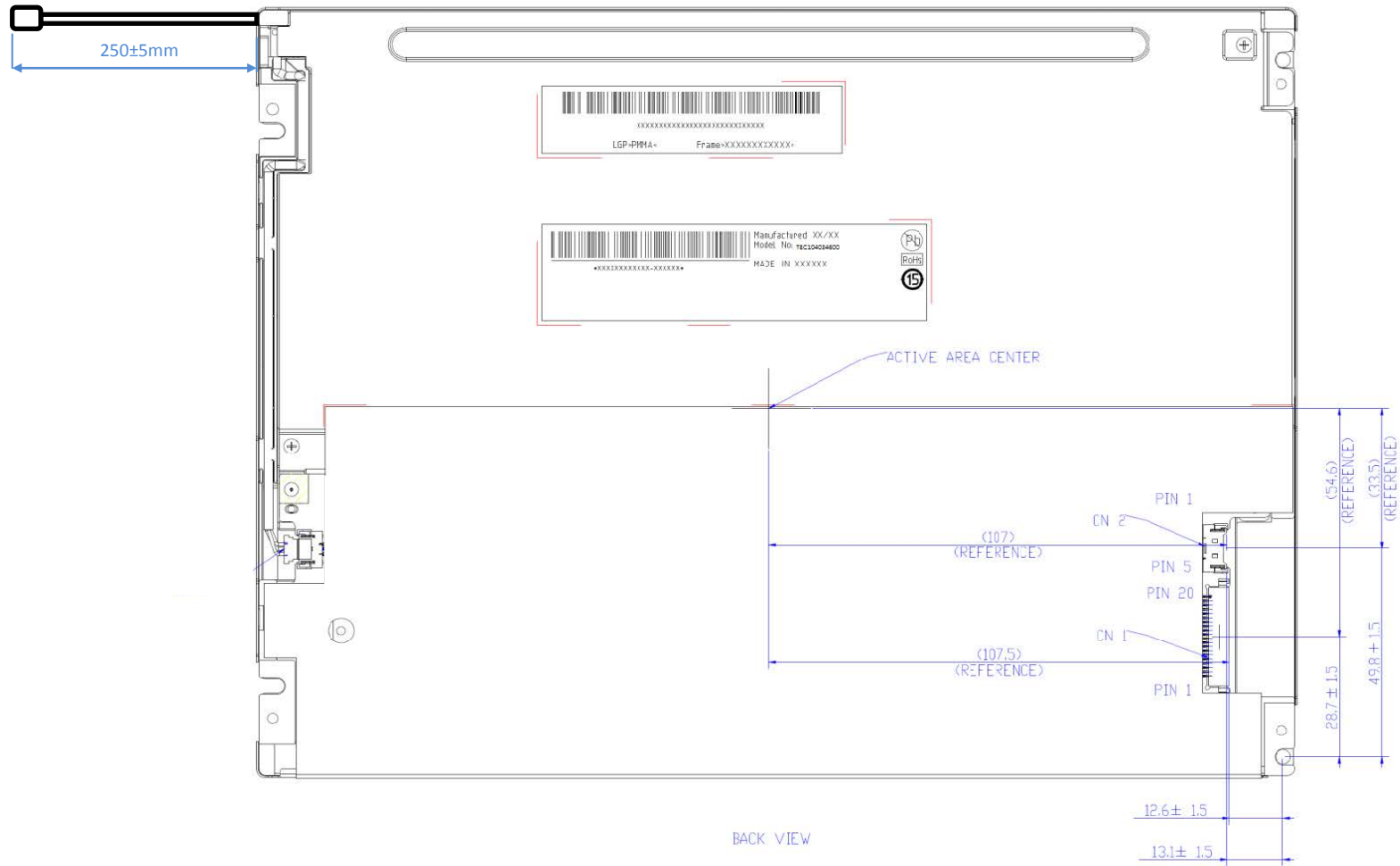
- λ Water condensation is not allowed for each test items.
- λ Each test is done by new TFT-LCD module. Don't use the same TFT-LCD module repeatedly for reliability test.
- λ The reliability test is performed only to examine the TFT-LCD module capability.
- λ To inspect TFT-LCD module after reliability test, please store it at room temperature and room humidity for 24 hours at least in advance.

## 9. Mechanical Characteristics

### 9.1 LCM Outline Dimension (Front View)

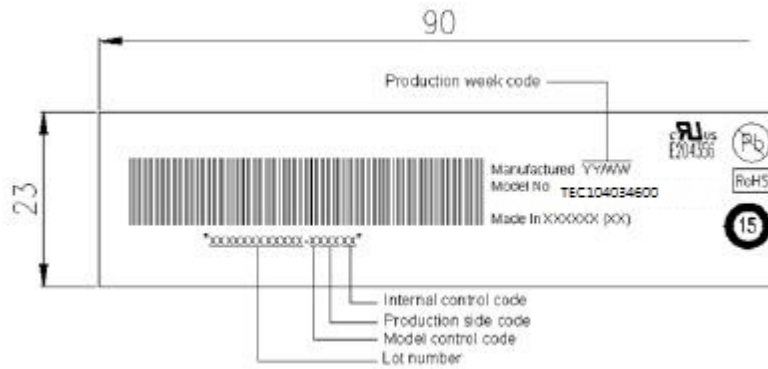


## 9.2 LCM Outline Dimension (Rear View)

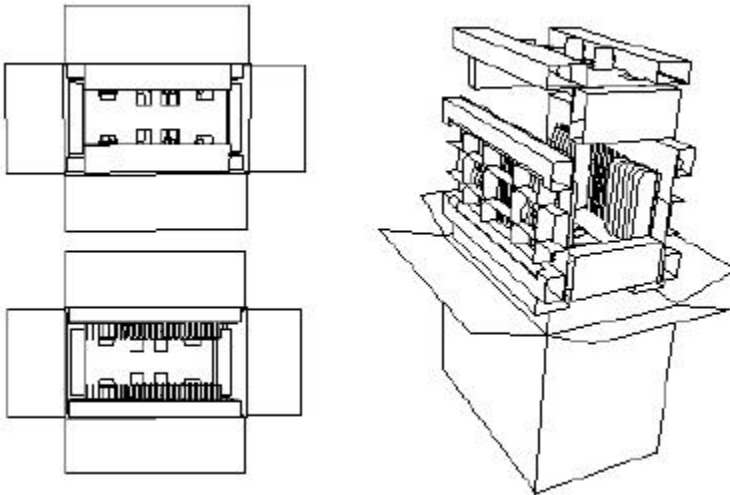


## 10. Label and Packaging

### 10.1 Shipping Label (on the rear side of TFT-LCD display)



### 10.2 Carton Package



Note:

Max capacity : 20 TFT-LCD module per carton

Max weight: 11.5 kg per carton

Outside dimension of carton: 477mm(L)\* 290mm(W)\*360mm(H)

Pallet size : 1180 mm \* 980 mm \* 135mm

Box stacked

Module by air : (2 \*4) \*4 layers , one pallet put 32 boxes , total 640pcs module

Module by sea : (2 \*4) \*4 layers + (2 \*4) \*1 layers , two pallet put 40 boxes , total 800pcs module

Module by sea\_HQ : (2 \*4) \*4 layers+(2 \*4) \*2 layers, two pallet put 48 boxes, total 960pcs module

	MAX SHIPPING BY AIR	MAX SHIPPING BY SEA	MAX SHIPPING BY SEA_HQ
MODULE/CARTON	20	20	20
CARTON/LAYER	8	8	8
LAYER/PALLET	4	4	4
MODULE/PALLET	640	800	960
CARTON SIZE (MM)	477(L)*290(W)*416(H)	477(L)*290(W)*360(H)	477(L)*290(W)*350(H)
PALLET SIZE (MM)	1180(L)*980(W)*135(H)	1180(L)*980(W)*135(H)	1180(L)*980(W)*135(H)
TOTAL PALLET HEIGHT (MM)	1575	2070	2430
TOTAL PALLET WEIGHT (KG)	381	486	578

**ONE PALLET SHIPMENT EXAMPLE SHIPPING BY AIR USED**

**TWO PALLETS SHIPMENT EXAMPLE SHIPPING BY SEA USED**

**TWO PALLETS SHIPMENT EXAMPLE SHIPPING BY SEA\_HQ USED**



## **11 Safety**

### **11.1 Sharp Edge Requirements**

There will be no sharp edges or comers on the display assembly that could cause injury.

### **11.2 Materials**

#### **11.2.1 Toxicity**

There will be no carcinogenic materials used anywhere in the display module. If toxic materials are used, they will be reviewed and approved by the responsible TEC toxicologist.

#### **11.2.2 Flammability**

All components including electrical components that do not meet the flammability grade UL94-V1 in the module will complete the flammability rating exception approval process.

The printed circuit board will be made from material rated 94-V1 or better. The actual UL flammability rating will be printed on the printed circuit board.

### **11.3 Capacitors**

If any polarized capacitors are used in the display assembly, provisions will be made to keep them from being inserted backwards.

### **11.4 National Test Lab Requirement**

The display module will satisfy all requirements for compliance to:

**UL 1950, First Edition**

U.S.A. Information Technology Equipment